mational Application No

PCT/GB2004/001303 A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B23P11/00 B23P11/02 F16C23/04 F16C11/06 B21K25/00 According to International Patent Classification (IPC) or to both national classification and IPC **B. FIELDS SEARCHED** Minimum documentation searched (classification system followed by classification symbols) $IPC \ 7 \quad B23P \quad F16C \quad B21K$ Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the International search (name of data base and, where practical, search terms used) EPO-Internal, WPI Data, PAJ C. DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. Category ° 1,8 US 2 995 813 A (BOARD JR DAVID A) Α 15 August 1961 (1961-08-15) column 5, line 19 - line 34; figures US 4 242 784 A (MCCLOSKEY ALBERT R) 1 A 6 January 1981 (1981-01-06) column 4, line 32 - line 66; figures 1-8 DATABASE WPI A Section PQ, Week 198652 Derwent Publications Ltd., London, GB; Class P56, AN 1986-344963 XP002281190 -& SU 1 227 839 A (ANISIMOV V N), 30 April 1986 (1986-04-30) abstract; figures -/---Further documents are listed in the continuation of box C. Patent family members are listed in annex. Special categories of cited documents: 'T' later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the "A" document defining the general state of the art which is not considered to be of particular relevance invention "E" earlier document but published on or after the international "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone filling date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such docu-"O" document referring to an oral disclosure, use, exhibition or ments, such combination being obvious to a person skilled in the art. other means document published prior to the International filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 03/06/2004 24 May 2004 Authorized officer Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31–70) 340–2040, Tx. 31 651 epo nl, Fax: (+31–70) 340–3016 Plastiras, D

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	ntion) DOCUMENTS CONSIDERED TO BE RELEVANT	т	Delevent to claim \$15	
Category °	Citation of document, with indication, where appropriate, of the relevant passages		Relevant to claim No.	
Α	US 2 947 063 A (TEEPLE JR GIFFORD H) 2 August 1960 (1960-08-02) column 1, line 15 -column 2, line 6 column 3, line 4 - line 37; figures		1	
A	US 3 068 552 A (WILLIAMS ARTHUR H ET AL) 18 December 1962 (1962-12-18) column 3, line 8 - line 16; figures		1	
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emational application No. PCT/GB2004/001303

Box II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
2. X Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful international Search can be carried out, specifically: see FURTHER INFORMATION sheet PCT/ISA/210
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)
This International Searching Authority found multiple inventions in this international application, as follows:
As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
Remark on Protest The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

Continuation of Box II.2

Claims Nos.: 9

Rule 6.2(a) PCT - Reference to drawings in the claim

The applicant's attention is drawn to the fact that claims, or parts of claims, relating to inventions in respect of which no international search report has been established need not be the subject of an international preliminary examination (Rule 66.1(e) PCT). The applicant is advised that the EPO policy when acting as an International Preliminary Examining Authority is normally not to carry out a preliminary examination on matter which has not been searched. This is the case irrespective of whether or not the claims are amended following receipt of the search report or during any Chapter II procedure.

Information on patent family members

PCT/GB2004/001303

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
US 2995813	A	15-08-1961	NONE		
US 4242784	Α	06-01-1981	NONE		
SU 1227839	Α	30-04-1986	SU	1227839 A1	30-04-1986
US 2947063	A	02-08-1960	NONE		
US 3068552	А	18-12-1962	NONE		